



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6205G26551-3G
Job Sheet 199244



Part No: RBW6205G26551-3G

Job Qty: 1 pcs **2**

DAG
21
9-89

Part Name: Main Rotor Scissor Locknut



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/15/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 9/17/19

Type: Stock

Description: SIOP

Note: DWG RBW6205G26551-3G Rev B IPP Rev A 18.01.11 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	9/17/19		0.00	0.20	Small Fab - 1		M/L
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
120	QC 5	1 pcs	9/17/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
130	Packaging 3-1 - Stock - B4B	1 pcs	9/17/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S214435



Part: RBW6205G26551-3G

Job No: 199244

Serial No/Batch: S214435

Revision: B

Inspector:

Exp Date:

Instructions:

Date: 09/17/19

DAG
40
9-89

SEP 17 2019

Plex 8/15/19 11:46 AM Dart.lajeunesse.marie

				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	DAS
				Packaging 3 - 7 - B4B	28
				Packaging 3 - 8 - B4B	9-89
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAS
140 QC 21 - FG	1 pcs	9/17/19	0.00 0.00	QC 21 - FG - 21	21
				QC 21 - FG - 70	9-89
				QC 21 - SA - 53	

SEP 20 2019

Part Op 110 - (Small Fab) -Package case as per DWG sheet 1
 Descriptions: 120 - (QC5- Inspect part completeness to step on W/O)
 130 - (Identify as per dwg & Stock Location:)
 140 - (QC21- Final Inspection - Work Order Release)

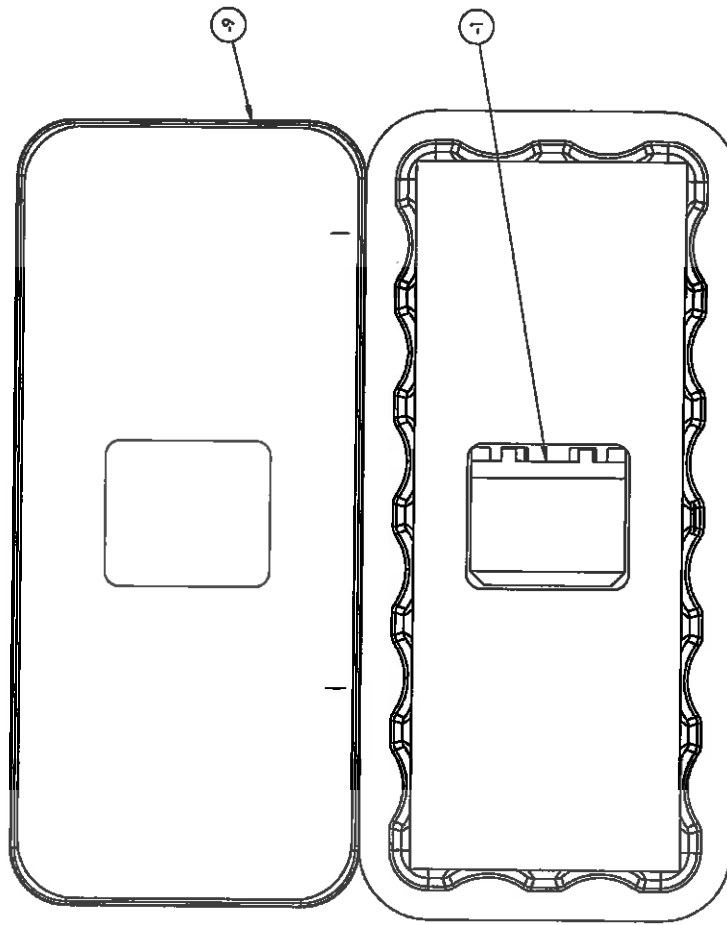
Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
APP-1030-E	Case	1 Ea (1 ea)	110-Small Fab - 1	3099482
RBW6205G26551-3G-1	Main Rotor Scissor Locknut	1 pcs (1 ea)	110-Small Fab - 1	5184245
RBW6205G26551-3G-5	Bottom Foam use in case APP-1030-E	1 Ea (1 ea)	110-Small Fab - 1	5184337
RBW6205G26551-3G-7	Top Foam use in case APP-1030-E	1 Ea (1 ea)	110-Small Fab - 1	5184342

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	APP-1030-E	1	10	0
	RBW6205G26551-3G-1	1	3	0
	RBW6205G26551-3G-5	1	7	0
	RBW6205G26551-3G-7	1	7	0

Part Specifications	
Specifications could not be found.	

ITEM #	QTY	PART #	TITLE	PG
-1	1	RBW6205G28551-3G-1	MR SCISSOR LOCKNUT	2
-9	1	RBW6205G28551-3G-9	PACKAGING ASSY	3

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
1	RELEASED FOR PRODUCTION	.	4/13/2015	C	JAG
B	TEMPLATE UPDATED, ASST. 4 PACKAGING ADDED	17-760	17.12.20	VM	ML



RBW6205G28551-3G MAIN ROTOR SCISSOR LOCKNUT

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A

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WAS
NO. 199244 M.C.S
19-08-15

DART AEROSPACE Hemel Hempstead, Bucks, UK	
TITLE MAIN ROTOR SCISSOR LOCKNUT	
PART NO. RBW6205G28551-3G	REV. B
THESE ARE THE SPECIFICATIONS FOR THE PART. THE PART MUST BE MANUFACTURED TO THESE SPECIFICATIONS. THE PART MUST BE MANUFACTURED TO THESE SPECIFICATIONS. THE PART MUST BE MANUFACTURED TO THESE SPECIFICATIONS.	
DESIGNED BY: VM 17/12/20 ENGIN BY: VM 12/02/2017 CHECKED BY: ML 12/21/2017 WIT BY: DD 01/02/2018 APPROVED BY: ML 01/02/2018	SCALE: N/A SHEET 1 OF 4
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Job: _____ Part No. _____		DISPOSITION Rework Scrap Use-as-is		DEPARTMENT/PROCESS Skid-tube Machining Large Fab Cross tube Small Fab Finishing Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging Engineering Water Jet Supplier Quality					
Date :	Sequence #:	QTY Affected :		MRB (QSI042)					
Description Work Order Deviation				Disposition					
Completed By				Lead hand / Supervisor					
QC / QA Coordinator									

Root Cause Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors		FAULT CATEGORY Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread									
		Other/Details:									